

| | | | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| W/O: | | WORK ORDER CHANGES | | | | | |
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| | | | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

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NOTE: Date & initial all entries

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NOTE: Date & initial all entries

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Picklist Print

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Page 4

Work Order ID: 58606

Parent Item: D412-630-031

Parent Item Name: Pilot/Co-Pilot Step, LH (Folding)


Start Date: 12/05/2010

Required Date: 18/05/2010


Comments: IPP REV. A 05.11.21 NEW ISSUE EC
IPP REV. B 05.12.19 updated pick list EC
IPP REV. C 07.11.12 ecn 1019,no chg EC verified by DD

Start Qty: 2.00


Required Qty: 2.00

| Component Item ID/ | Replacement | Mfg/ | Bin | Primary | Last | Route | Unit of | Qty on | Qty per Kit | Qty | Date | Status |
|--|-------------|--------------|-----|---------|------|-------|---------|---------|-------------|-----|---------|--------|
| D3455-1 | | Manufactured | No | | | 130 | Each | 51.0000 | 2 | 20 | 10-6-38 | |
|  | | | | | | | | | | | | |
| Spacer | | | | | | | | | | | | |


| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST058 | 51 | |
| 55807 | 11 | |
| 56525 | 40 | |

| | | | | | | | | | | | | |
|--|--|--------------|----|--|--|-----|------|---------|---|----|---------|--|
| D3455-3 | | Manufactured | No | | | 130 | Each | 27.0000 | 2 | 10 | 10-6-38 | |
|  | | | | | | | | | | | | |
| Spacer | | | | | | | | | | | | |

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST058 | 27 | |
| 56047 | 27 | |

| | | | | | | | | | | | | |
|--|--|--------------|----|--|--|-----|------|--------|---|----|---------|--|
| D3462-041 | | Manufactured | No | | | 130 | Each | 4.0000 | 1 | 15 | 10-6-38 | |
|  | | | | | | | | | | | | |
| Bracket Assembly | | | | | | | | | | | | |

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST198A | 4 | |
| 56063 | 4 | |

| | | | | | | | | | | | | |
|--|--|-----------|----|--|--|-----|------|-----------|---|---|--------|--|
| MS21043-3 | | Purchased | No | | | 130 | Each | 3,673.000 | 3 | 1 | 10-6-3 | |
|  | | | | | | | | | | | | |
| Nut | | | | | | | | | | | | |

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| FG | 80 | |
| 103691 | 80 | |
| ST301 | 3593 | |
| 112314 | 3593 | |

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Shop Packet Print

Page 4

Dart Aerospace Ltd

| W/O: 58606 | | WORK ORDER CHANGES | | | | | | |
|------------|------|--|------------------|-------------|----------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PERM CHANGE | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| 10/6/07 | #100 | Qty is wrong For 3455-1 should be qty x4 not 2. Fix w/o + Bom | | [Signature] | 10.06.07 | | | S 10/6/07 |
| | | | | | | | | |

Part No: D412-630-031 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 58606

Parent Item: D412-630-031

Parent Item Name: Pilot/Co-Pilot Step, LH (Folding)


Start Date: 12/05/2010

Required Date: 18/05/2010

Comments: IPP REV. A 05.11.21 NEW ISSUE EC
IPP REV. B 05.12.19 updated pick list EC
IPP REV. C 07.11.12 ecn 1019,no chg EC verified by DD

Start Qty: 2.00

Required Qty: 2.00

| Component Item ID/ | Replacement | Mfg/ | Bin | Primary | Last | Route | Unit of | Qty on | Qty per Kit | Qty | Date | Status |
|--|-------------|-----------|-----|---------|------|-------|---------|---------|-------------|-----|------|--------|
| MS24665-227 | | Purchased | No | | | 130 | Each | 96.0000 | 1 | | | |
|  | | | | | | | | | | | | |
| COTTER PIN | | | | | | | | | | | | |

Location Loc Qty Loc Code

| | | |
|--------|------|----------|
| ST309 | 96 | |
| 113845 | 96 | |
| 130 | Each | 209.0000 |

Location Loc Qty Loc Code

| | | |
|--------|------|----------|
| ST309 | 209 | |
| 111041 | 209 | |
| 130 | Each | 261.0000 |

Location Loc Qty Loc Code

| | | |
|--------|-----|--|
| FG | 44 | |
| 103286 | 17 | |
| 103691 | 27 | |
| ST277 | 217 | |
| 109430 | 217 | |

D3463-041



Step Weldment Assembly

Manufactured No

110 Each 3.0000

Location Loc Qty Loc Code

| | | |
|-------|---|--|
| ST494 | 3 | |
| 55813 | 3 | |

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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 58606

Parent Item: D412-630-031

Parent Item Name: Pilot/Co-Pilot Step, LH (Folding)

Start Date: 12/05/2010

Required Date: 18/05/2010

Comments: IPP REV. A 05.11.21 NEW ISSUE EC
IPP REV. B 05.12.19 updated pick list EC
IPP REV. C 07.11.12 ecn 1019,no chg EC verified by DD

Start Qty: 2.00

Required Qty: 2.00

| Component Item ID/ | Replacement | Mfg/ | Bin | Primary | Last | Route | Unit of | Qty on | Qty per Kit | Qty | Date | Status |
|-------------------------|-------------|--------------|-----|---------|------|-------|---------|---------|-------------|-----|------|--------|
| D3443-043 | | Manufactured | No | | | 110 | Each | 0.0000 | 1 | | | |
| | | | | | | | | | | | | |
| Strut Weldment Assembly | | | | | | | | | | | | |
| D3443-041 | | Manufactured | No | | | 110 | Each | 0.0000 | 1 | | | |
| | | | | | | | | | | | | |
| Strut Weldment Assembly | | | | | | | | | | | | |
| D3443-9 | | Manufactured | No | | | 110 | Each | 18.0000 | 2 | | | |
| | | | | | | | | | | | | |
| Pin | | | | | | | | | | | | |

Location

Loc Qty

Loc Code

ST056

18

B58552

56298

6

56561

12

D3454-7

Manufactured

No

110

Each

20.0000

2



Bushing

Location

Loc Qty

Loc Code

ST058

20

B58557

55608

20

D3455-1

Manufactured

No

110

Each

51.0000

2



Spacer

Location

Loc Qty

Loc Code

ST058

51

55807

11

56525

40

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Page 6

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Picklist Print

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Page 7

Work Order ID: 58606

Parent Item: D412-630-031

Parent Item Name: Pilot/Co-Pilot Step, LH (Folding)


Start Date: 12/05/2010

Required Date: 18/05/2010

Comments: IPP REV. A 05.11.21 NEW ISSUE EC
IPP REV. B 05.12.19 updated pick list EC
IPP REV. C 07.11.12 ecn 1019,no chg EC verified by DD


Start Qty: 2.00

Required Qty: 2.00

| Component Item ID/ | Replacement | Mfg/ | Bin | Primary | Last | Route | Unit of | Qty on | Qty per Kit | Qty | Date | Status |
|---|-------------|--------------|-----|---------|------|-------|---------|---------|-------------|-----|------|--------|
| D3465-1 | | Manufactured | No | | | 110 | Each | 47.0000 | 1 | | | |
|  | | | | | | | | | | | | |
| Washer | | | | | | | | | | | | |


Location Loc Qty Loc Code

ST059 47
46134 47

| | | | | | | | | | | | | |
|---|-----------|----|--|--|--|-----|------|---------|---|--|--|--|
| AN4CH3 | Purchased | No | | | | 110 | Each | 19.0000 | 2 | | | |
|  | | | | | | | | | | | | |
| SS Bolt | | | | | | | | | | | | |


Location Loc Qty Loc Code

ST355 19
114065 19

| | | | | | | | | | | | | |
|---|-----------|----|--|--|--|-----|------|---------|---|--|--|--|
| AN4C14 | Purchased | No | | | | 110 | Each | 23.0000 | 1 | | | |
|  | | | | | | | | | | | | |
| BOLT | | | | | | | | | | | | |

Location Loc Qty Loc Code

ST358 23
110552 3
113899 20

| | | | | | | | | | | | | |
|---|-----------|----|--|--|--|-----|------|---------|---|--|--|--|
| AN310-4 | Purchased | No | | | | 110 | Each | 58.0000 | 1 | | | |
|  | | | | | | | | | | | | |
| NUT | | | | | | | | | | | | |

Location Loc Qty Loc Code

ST139 30
114341 30
ST314 8
113845 8
ST349 20
114341 20

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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Picklist Print

May 12, 2010 10:29:53 AM

Page 8

Work Order ID: 58606



Parent Item: D412-630-031



Parent Item Name: Pilot/Co-Pilot Step, LH (Folding)

Start Date: 12/05/2010

Required Date: 18/05/2010

Comments: IPP REV. A 05.11.21 NEW ISSUE EC
 IPP REV. B 05.12.19 updated pick list EC
 IPP REV. C 07.11.12 ecn 1019,no chg EC verified by DD

Start Qty: 2.00

Required Qty: 2.00

| Component Item ID/ | Replacement | Mfg/ | Bin | Primary | Last | Route | Unit of | Qty on | Qty per Kit | Qty | Date | Status |
|--------------------|-------------|-----------|-----|---------|------|-------|---------|---------|-------------|-----|------|--------|
| AN310-7 | | Purchased | No | | | 110 | Each | 19.0000 | 1 | | | |
| | | | | | | | | | | | | |
| NUT | | | | | | | | | | | | |

Location Loc Qty Loc Code

ST324 19
 111916 19

MS24665-227 Purchased No 110 Each 96.0000 1



COTTER PIN

Location Loc Qty Loc Code

ST309 96
 113845 96

MS24665-302 Purchased No 110 Each 83.0000 1



Cotter Pin

Location Loc Qty Loc Code

ST309 83
 113644 83

5 SA 10/05/20 (5)

5 SA 10/05/20 (5)

5 SA 10/05/20 (5)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

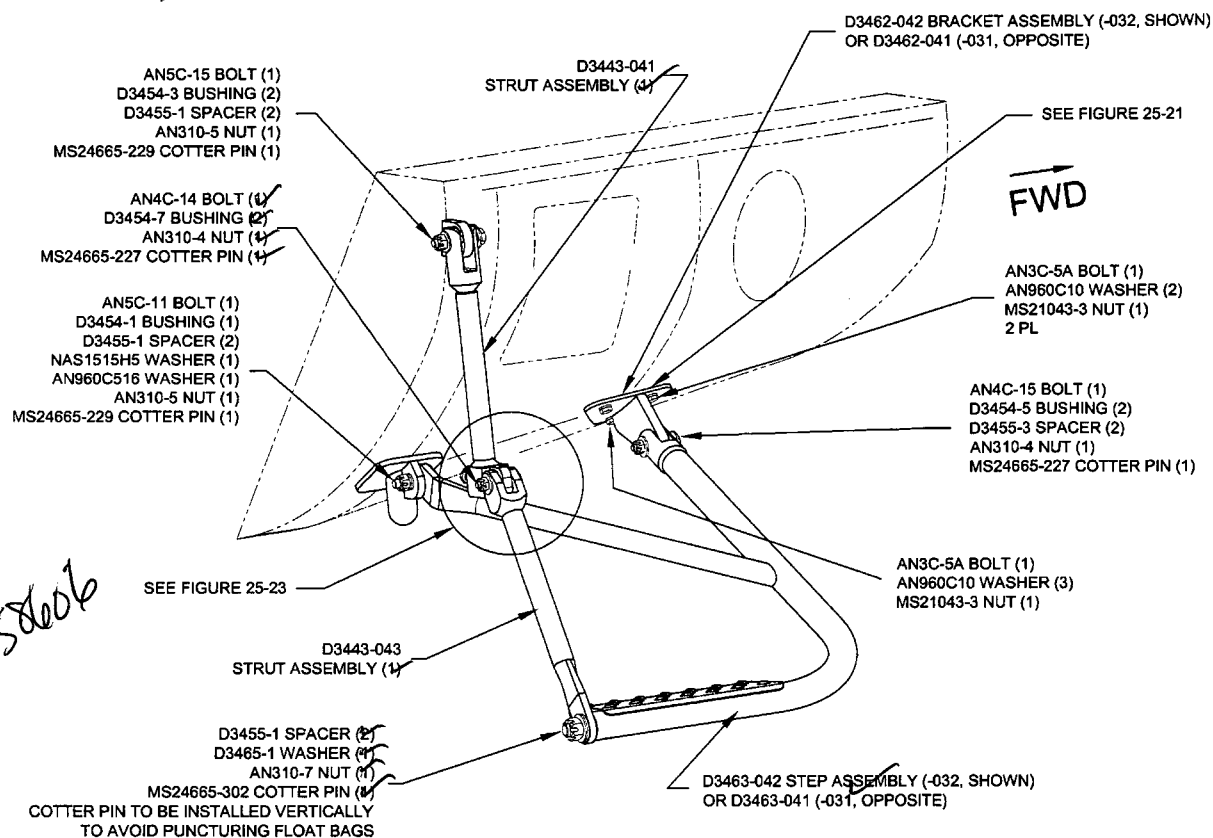


FIGURE 25-22: Isometric View D412-630-032 RH, Pilot/Co-Pilot Folding-Step Installation (Shown)
D412-630-031 LH (Opposite)

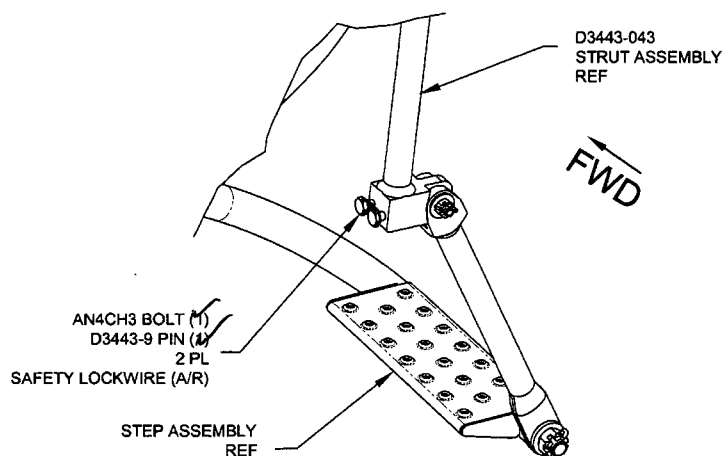


FIGURE 25-23: Detail Safety Wiring, D412-630-032 RH, Pilot/Co-Pilot Folding-Step Installation (Shown)
D412-630-031 LH (Opposite)

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D412-630
Page 24 of 26

| Qty -031 | Qty -032 | Part Number | Description |
|--------------|-------------|------------------------|-----------------------------------|
| X | | D412-630-031 | PILOT/CO-PILOT STEP, LH (FOLDING) |
| | X | D412-630-032 | PILOT/CO-PILOT STEP, RH (FOLDING) |
| | | | |
| 1 | 1 | D3443-041 | STRUT ASSEMBLY |
| 1 | 1 | D3443-043 | STRUT ASSEMBLY |
| 2 | 2 | D3443-9 | PIN |
| 1 | 1 | D3454-1 | BUSHING |
| 2 | 2 | D3454-3 | BUSHING |
| 2 | 2 | D3454-5 | BUSHING |
| 2 | 2 | D3454-7 | BUSHING |
| 6 | 6 | D3455-1 | SPACER -2 |
| 2 | 2 | D3455-3 | SPACER |
| 1 | | D3462-041 | BRACKET ASSEMBLY |
| | 1 | D3462-042 | BRACKET ASSEMBLY |
| 1 | | D3463-041 | STEP ASSEMBLY |
| 1 | | D3463-042 | STEP ASSEMBLY |
| 1 | 1 | D3465-1 | WASHER |
| | | | |
| 2 | 2 | AN310-4 | NUT -1 |
| 2 | 2 | AN310-5 | NUT |
| 1 | 1 | AN310-7 | NUT |
| 3 | 3 | AN3C-5A | BOLT |
| 1 | 1 | AN44-C12 | * EYEBOLT |
| 1 | 1 | AN4C14 | BOLT |
| 1 | 1 | AN4C15 | BOLT |
| 2 | 2 | AN4CH3 | BOLT |
| 1 | 1 | AN5C11 | BOLT |
| 1 | 1 | AN5C15 | BOLT |
| 7 | 7 | AN960C10 | WASHER |
| 1 | 1 | AN960C516 | WASHER |
| 3 | 3 | MS21043-3 | NUT |
| 2 | 2 | MS24665-227 | COTTER PIN -1 |
| 2 | 2 | MS24665-229 | COTTER PIN |
| 1 | 1 | MS24665-302 | COTTER PIN |
| 1 | 1 | NAS1515H5 | WASHER |

* USE AN44-C12 EYEBOLT WHEN D412-630-031/-032 IS INSTALLED IN CONJUNCTION WITH D412-630-023/-024/-033/-034™ HELI-ACCESS-STEP

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Revision: M
Date: 08.12.12

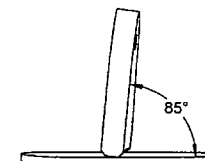
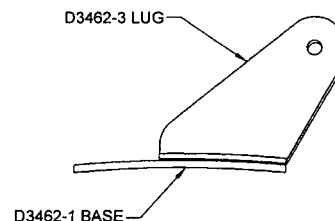
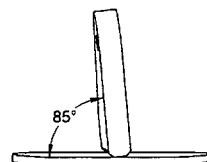
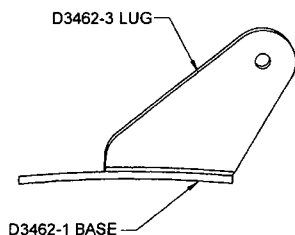
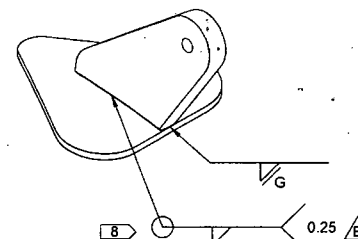
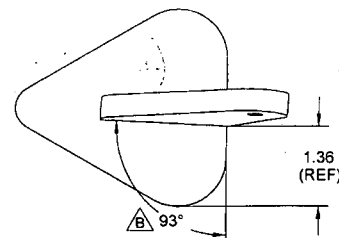
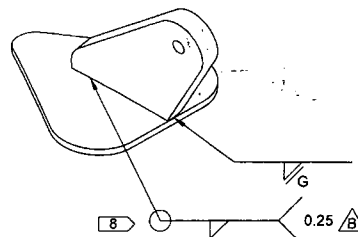
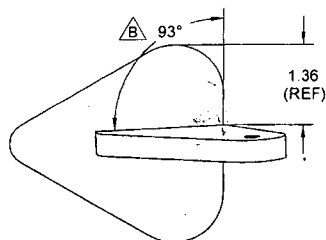
| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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| | | | | | | | | |

NOTE: Date & initial all entries



D3462-041 BRACKET ASSEMBLY

D3462-042 BRACKET ASSEMBLY

| QTY -041 | QTY -042 | P/N | DESCRIPTION |
|-------------|-------------|-----------|------------------|
| X | | D3462-041 | BRACKET ASSEMBLY |
| | X | D3462-042 | BRACKET ASSEMBLY |
| 1 | 1 | D3462-1 | BASE |
| 1 | 1 | D3462-3 | LUG |

REFERENCE ONLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3462-041" OR "D3462-042" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.75 lbs (TYP)
- 8) WELDING: PER DART QSI 004

| | | | |
|------------|---|------------------|----------|
| REV. | DESCRIPTION | BY | DATE |
| C | SHOW VIEWS OF D3462-041 & D3462-042. UPDATE DWG REASON: PRODUCTION FACILITY | DC | 07.10.24 |
| B | REVISE DIMENSIONS | RF | 05.12.05 |
| A | NEW ISSUE | RF | 05.09.20 |
| DESIGN | | DRAWING NO. | |
| DRAWN | | D3462 | |
| CHECKED | | TITLE | |
| MFG. APPR. | | BRACKET ASSEMBLY | |
| APPROVED | | SCALE | |
| DE APPR. | | 1:2 | |
| DATE | | 07.10.24 | |

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HAWKESBURY, ONTARIO, CANADA

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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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| | | | | | | | | |

NOTE: Date & initial all entries